

## Glass Bead Size Chart

rev. 03/2020

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US Sieve	MIL Spec (PRF-9954D)	Potters (Ballotini®)	GlasShot®	Flex-O-Lite (Blast-O-Lite)	Zero	SAE Intl. (J1173)	MIL Spec (S-13165C)	Inches		Microns	
								Max.	Min.	Max.	Min.
12-14	No. 1			BT 1	801-201			0.0661	0.0555	1679	1410
14-20	No. 2			BT 2	801-202			0.0555	0.0331	1410	841
20-30	No. 3	A	MS-XGX	BT 3	801-203	GB-70	331	0.0331	0.0234	841	594
25-35							280	0.0283	0.0197	719	500
25-45		AAA	AAA					0.0278	0.0139	706	353
30-40	No. 4	B		BT 4	801-204	GB-50	232	0.0234	0.0165	594	419
35-45							197	0.0197	0.0171	500	434
40-50	No. 5			BT 5	801-205	GB-35	165	0.0165	0.0117	419	297
40-60		C		BOL 21				0.0165	0.0098	419	249
40-70		AA	AA					0.0165	0.0083	419	211
45-60							138	0.0171	0.0098	434	249
50-70	No. 6	D		BT6	801-206	GB-25	117	0.0117	0.0083	297	211
50-80		AB	AB	BOL 23				0.0117	0.007	297	178
60-80	No. 7			BT 7	801-207	GB-20	98	0.0098	0.007	249	178
60-100				BOL 24				0.0098	0.0059	249	150
60-120		AC	AC					0.0098	0.0049	249	124
70-100	No. 8			BT 8	801-208	GB-18	83	0.0083	0.0059	211	150
70-140		AD	AD	BOL 25				0.0083	0.0041	211	104
80-120	No.9			BT 9	801-209	GB-15	70	0.007	0.0049	178	124
100-170	No. 10	AE	AF	BT 10	801-210			0.0059	0.0035	150	89
100-200				BOL 26				0.0059	0.0029	150	74
120-170			AG					0.0049	0.0035	124	89
120-200	No. 11			BT 11	801-211			0.0049	0.0029	124	74
120-270		AG						0.0049	0.0021	124	53
140-230	No. 12			BT 12	801-212			0.0041	0.0025	104	64
140-270				BOL 27				0.0041	0.0021	104	53
170-230								0.0035	0.0025	89	64
170-325	No. 13	AH	AH	BT 13	801-213			0.0035	0.0017	89	43
200-325				BOL 29				0.0029	0.0017	74	43
230-325							24	0.0025	0.0017	64	43